



PRODUCT DATA SHEET

Date: 05/09/2024

Spinnaker
550 Summit Avenue
Troy, Oh 45373
800 543-9452

PrimeScan® 90 ** BC-20™ ** 40# liner

Item#: 0041878

Recommended Print Type(s) to Test	----- TRIMLESS PROGRAMS -----			
	Dist. Ctr	Length	Min. Width	Core
Impact Films	Troy, Ohio	5 K	3"	3"
Thermal Transfer Films	Troy, Ohio	2.5 K	3"	3"
Flexo	Troy, Ohio	10 K	4"	3"
	Atlanta	5 K	3"	3"
	Atlanta	10 K	4"	3"

This face/adhesive combination conforms to BS5609: 1986 Section 2 - 'Maritime and Laboratory Performance of Label Base Materials for drum labelling.

Facestock: **PrimeScan® 90**

A polyolefin-based, clay-coated, 90-micron-thick film designed to be compatible with most common impact, and many non-impact, print methods. It is waterproof, tear-resistant, grease resistant, and resists temperature fluctuations. It will die cut and fold easily and is compatible with hot foil stamping and embossing. Similar to paper, PrimeScan 90 is a film with memory. To minimize pickers curl in hand-applied applications, remove the liner from the facestock when possible (rather than face from liner). Outdoor durability is up to 18 months, depending on climate and exposure conditions.

Basis Weight:

Typical Value

46 #/3300 ft²

Caliper:

3.6 mils

Tensile MD/CD:

6670 / 5510 PSI

Elongation @ Break MD/TD:

120 / 110%

Opacity:

90%

Adhesive: **BC-20™**

A cold temperature hot melt adhesive featuring excellent adhesion to a variety of packaging materials and other substrates over a wide temperature range. It displays good die cutting and stripping characteristics. This adhesive performs well on wet and oily/greasy applications.

Typical Value

Coat Weight:

14 #/3300 ft²

Coat Weight:	20.72 grams/m ²
Caliper:	.6 mils
Adhesion to Stainless Steel, oz. (90° Peel):	38
Loop Tack, oz.:	72
Service Temperature:	-50 to 145 °F
Minimum Application Temperature:	10 °F
Shear (1000g):	157 minutes

Release Liner: 40# liner	A bleached, calendered liner featuring excellent die cutting and stripping characteristics. Recommended for use in roll-to-roll applications.
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	Typical Value
Basis Weight:	41 #/3000 ft ²
Caliper:	2.5 mils
Tensile MD/CD:	34 / 21 #/inch
Tear MD/CD:	34 / 36 grams
Opacity:	69 max%

Total Product Caliper: 6.7 mils

Product Basis Weight Per MMSI: 221.26 #

Shelf Life: 12 month(s) when stored at 72° F, 50% RH

For application recommendations call 877-210-5104

For samples or other questions please call your Sales Representative.

Important Notice

These are typical values and should not be considered a specification. Adhesive properties were tested with a film facestock unless denoted with an asterisk(*).

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